

■ Mold open limit ■ Ejector retracted Interval Cooling Delay Hold Filling Plast. ■ Plast.end
■ Mold full close ■ Nozzle touch ◀ ▶ ▶ ▶ ▶ ▶ ▶

Z-Main [INITIAL]

Befor mold confirm
Mold setup
Confirm before mass production

FACILITIES
MOLD INSTALL
MOLD SETTING
SUPERVISE SET

CONDITION SET
PROTECT SETTING
PURGE OPERATION
USER MANAGEMENT

Molding condition
Z-Screen

Production counter
Non-defect shots
 Achievement %

Mode OFF
 Remaining shots
 0 25 50 75 100

Cycle time sec
 Total shots
 Remaining time: hour min.

Mold pos. 199.89 mm
 Screw pos. 0.00 mm

Ejector pos. 0.0 mm
 Screw Rev. rpm

Mode:display ABNORMAL&INTERLOCK Print out OFF

Abnormal item	Occurrence	Release	Shot Count