

Mold open limit Ejector retracted Interval Cooling Delay Hold Filling Plast. Plast.end
 Mold full close Nozzle touch ◀ ◀ ◀ ◀ ▶ ■

Z-INJ. UP Z-PLST.DET Z-INJ.DET. [INITIAL] Display ACTUAL

Fill start pos. [0.00]mm	Fill pres. [0.0]MPa	Cycle time [0.0]sec	Screw pos. [0.00]mm										
V-P switch pos. [0.00]mm	0 % <table border="1"><tr><td>0</td><td>25</td><td>50</td><td>75</td><td>100</td></tr></table>	0	25	50	75	100	Fill time [0.00]sec	0 % <table border="1"><tr><td>0</td><td>25</td><td>50</td><td>75</td><td>100</td></tr></table>	0	25	50	75	100
0	25	50	75	100									
0	25	50	75	100									
Cushion pos. [0.00]mm	Peak INJ. pres. ALL [0.0]MPa	Plast time [0.00]sec	Screw rev. [0]rpm										
Hold end pos. [0.00]mm			Screw rev. load [- 0.1]%										
Peak Pres. Superv. [0 / 10]shots	Remaining for correction []shots	Remove pres. [SK CONT.] []											

Hold Pres. <input type="text" value="25.0"/> mm/sec	Flash cnt. <input type="text" value="0.033"/> sec	Flow front <input type="text" value="OFF"/> mm	Filling time <input type="text" value="1.00"/> sec	Filling
4th 3rd 2nd 1st		V-P 4th 3rd 2nd 1st stg		
Time <input type="text" value="OFF"/> <input type="text" value="OFF"/> <input type="text" value="OFF"/> <input type="text" value="1.00"/> sec	<input type="text" value="STANDARD"/>	Pos. <input type="text" value="0.00"/> <input type="text" value="OFF"/> <input type="text" value="OFF"/> <input type="text" value="OFF"/> <input type="text" value="OFF"/> mm		
Pres. <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> MPa	Flash pattern <input type="text" value="SHARP"/>	Vel. <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> mm/s		
Retract vel. <input type="text" value="OFF"/> mm/s		Pres. <input type="text" value="0.0"/> MPa		

VP switch <input type="text" value="POSITION"/>	Plast.mode <input type="text" value="STANDARD"/>	Pull back	1st 2nd Plast.	Pull Back
Cooling <input type="text" value="10.0"/> sec	Synchro <input type="text" value="NORMAL"/>	<input type="text" value="0.00"/> mm	Pos. <input type="text" value="OFF"/> <input type="text" value="0.00"/> <input type="text" value="0.00"/> mm	<input type="text" value="0.00"/> mm
Interval <input type="text" value="5.0"/> sec		<input type="text" value="25.0"/> mm/sec	Back pres. <input type="text" value="0.0"/> <input type="text" value="0.0"/> <input type="text" value="0.0"/> MPa	<input type="text" value="25.0"/> mm/sec
			Rev. <input type="text" value="0"/> <input type="text" value="0"/> <input type="text" value="0"/> rpm	Remove <input type="text" value="OFF"/> Delay <input type="text" value="OFF"/>