

Mold open limit Ejector retracted Interval Cooling Delay Hold Filling Plast. Plast.end
 Mold full close Nozzle touch ◀ ◀ ◀ ◀ ▶ ▶

TEMP. UP TEMP:MOLD CUTOUT [INITIAL]

Operation mode PROCESS TEMP.

	Melt.	ZONE						Water	
		15	5	4	3	2	1	0	
Actual value	525.0 +20 °C		19.9	19.9	20.6	19.9	19.9		21.1 °C heated up mode OFF
Process (set value)	200.0		200.0	200.0	200.0	190.0	170.0		40.0 °C
Purging (set value)			180.0	180.0	180.0	170.0	150.0		°C
Lowered (set value)	100.0		150.0				130.0		°C
Supervision range ±	20.0		20.0	20.0	20.0	20.0	20.0		20.0 °C
Heater On/Off	OFF		ON	ON	ON	ON	ON		ON
Control Output	0.00 sec		0.00	0.00	0.00	0.00	0.00		0.00 Temp. lowering timer
	Screw interlock		0 min		Abnormal heater process		OFF		OFF min