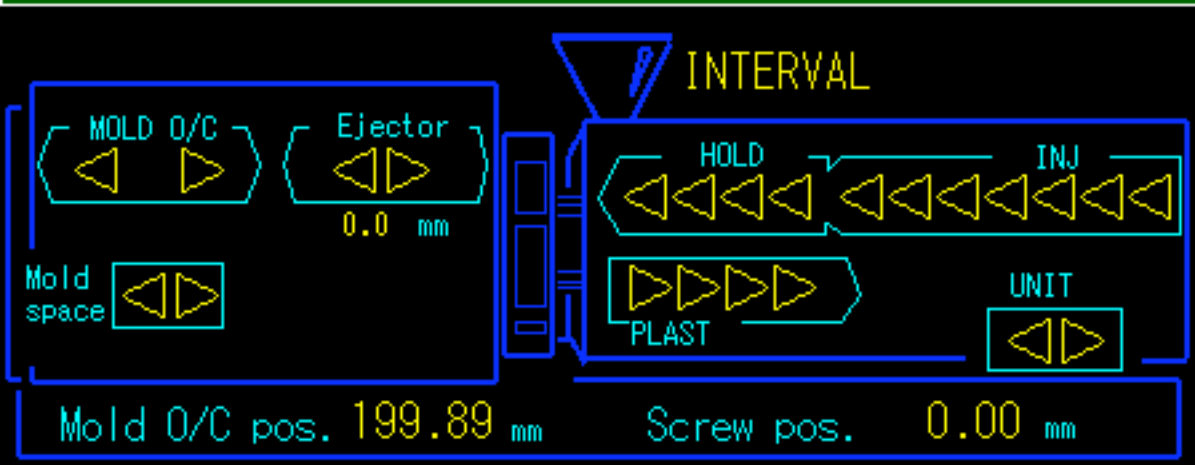


Mold open limit Ejector retracted Interval Cooling Delay Hold Filling Plast. Plast.end
 Mold full close Nozzle touch

MD INSTALL [INITIAL]



	Real time		Time actual
Clamp force	[2] kN	Mold open time	[0.00] sec
Clamp torque	[0.0] %	Mold close time	[0.00] sec
Ejector torque	[0.0] %	Total ej. time	[0.00] sec
Mold space	[252.1] mm	Cycle time	[0.0] sec

Operation mode: STANBY

1. Mold space movement

Setting Mold space + Δ Act.SW

251.0 + 10.0 mm OFF

2. Mold insert

3. Mold touch Act.SW

OFF

4. Nozzel center confirm

5. Mold fix

6. Clamp force adjust

Setting Min.Clamp. Force Detect ON Act.SW

Clamp Force 490 kN OFF

Result Min.Clamp force Detect Status [incomplete]

[0 ~ 0] kN

Common Setting

Mold Limit	200.0 mm	EJ Mode	<input type="checkbox"/> OFF
Mold Vel.	5.0 %	Adv. pos.	2.0 mm
Mold Pres.	20 %	EJ Vel.	5.0 %
		EJ Pres.	20 %